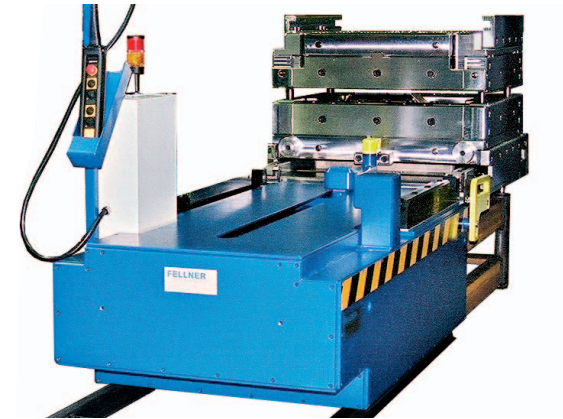


2.01 Change carriage with cassette insertion and removal system for cassettes of a dieholder cassette quick-change and precision forging system in a 25 MN drop forging eccentric press



Cassette change carriage with ready-to-change rectangular forging die cassette (view from front left)

- Change carriage for quick, safe and careful changing of cassettes with a weight of max. 7,000 kg.
- Number of cassette change stations: 1.
- Type of travel: track-bound.
- Direction of travel: vertical to the drop forging press.
- Change carriage travel drive: electric/electronic offset geared brake motor with freely programmable travel parameters.
- Stable, particularly dirt-resistant, roll-block- and chain hoist-based, electric-motor cassette insertion and removal system with likewise freely programmable travel parameters.
- Simple, safe and convenient operation with a control switch familiar from crane technology.



Cassette change carriage with rectangular forging die cassette pushed out of the change carriage (inserted into the "press") (view from rear right)



Cassette change carriage with ready-to-change rectangular forging die cassette (view from rear right)